



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4273-042
Job Sheet 168147



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4279 REV B SHEETS 1,2, D4273 REV F SHEETS 6,7,8,9,10 IPP Rev:A 10.11.16 new issue DD
verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:C 11.03.03 AS PER DWG REV.D DD
verf:EC IPP REV:D 12.07.24 AS PER DWG REV.E DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/17	12/18/17	0.00	0.00	Start Up Large Fab2		18-1-2 HMK
100	Large Fab	1 pcs	12/19/17	12/19/17	0.00	31.15	Large Fab 1		18-1-8
110	QC	1 pcs	12/19/17	12/19/17	0.00	0.00	QC9		PD 18-01-11
120	QC	1 pcs	12/19/17	12/19/17	0.00	0.00	QC5		PD 18-01-11
125	HandFinish	1 pcs	12/19/17	12/19/17	0.00	0.40	HandFinish2		BR 18-01-15
130	Powdercoat	1 pcs	12/20/17	12/20/17	0.00	0.67	Powdercoat2		BR 18-01-16
140	QC	1 pcs	12/20/17	12/20/17	0.00	0.00	QC3		18-01-16
150	Packaging	1 pcs	12/20/17	12/20/17	0.00	0.00	Packaging3		18-01-16
160	QC21-SA	1 Ea	12/20/17	12/20/17	0.00	0.00	QC21		JAN 18 118

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED Descriptions: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138467.

START: 8:35 OUT: 3:50 FINISH: 8:50.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581-5005842	2	103	0	0
	S018470-D3913-1	1	12	0	0
	D3913-15-5014390	1	7	0	0
	S018474-D3913-3	1	15	0	0
	D3913-9-5010881	1	6	0	0
	D3916-5-5018209	3	12	0	0
	S009181-D4016-1	3	1	0	0
	D4017-7-5004770	3	49	0	0
	S010955-D4021-1	3	20	0	0
	D4277-19-5015631	1	4	0	0
	S015591-D4277-3	1	5	0	0
	D4277-5-5015862	2	6	0	0
	S015811-D4277-9	1	5	0	0
	D4278-041-5017978	1	2	0	0
	S011234-D4278-045	2	0	0	0
	D4278-047-5017734	1	2	0	0
	S005862-D4279-5	1	13	0	0
	20005082-D4279-7-5005859	2	15	0	0

3 019694 - 5004968	1	1	0	0
D4279-9 - 5004968	1	1	0	0
D4306-044	1	6	0	0
D4306-045 - 5018911	1	8	0	0
D4306-1	1	11	0	0
D4672-1 - 5005866	2	51	0	0
M304EX0.75-16F	32	515	0	0

Part Specifications

Specifications could not be found.



S027716



Basket Base Assembly, RH

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4273-042

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/29/17

Job No: 168147